



FACILITY FACTS & STATISTICS:

Indianapolis Maintenance Center

DATE BUILT: 1994 by United Airlines; Indianapolis Airport Authority has owned since 2004.

FACILITY SIZE: Exceeds 1.6 million square feet

SITE: 217 acres, including hangars, machining and fabrication shops, office, warehousing, vehicle parking, retention pond, central power plant, and aircraft apron.

HANGARS: 12 bays

AIRCRAFT SERVICING: Hangar bays can accommodate aircraft ranging from a variety of regional jets to Boeing 767 and other wide-body aircraft.

CONTENTS WITHIN HANGARS: Six docking stations. One aircraft paint bay capable of accommodating aircraft sized up to as large as Boeing 757. Each bay contains water, fresh air, power, and lavatory cleaning.

WAREHOUSING: Up to 165,000 square feet of warehousing including pallet and small parts automated inventory systems located adjacent to airport runway/taxiway system.

MACHINE SHOP: Full service shop including but not limited to:

- Four CNC high production milling centers
- One CNC lathe grinder for mass producing bushings
- One CNC tool grinder for re-sharpening cutting tools
- Bridgeport, Abene, and Union Mills
- Heat treating and plating capabilities

COMPOSITE SHOP: Full service shop including but not limited to:

- Autoclave 400 degree / 95 PSI / 8' diameter / 25' long
- Environmentally controlled booths for sanding and preparation
- Paint application, drying booths and Grieve ovens
- Wheat-starch booth (walk-in booth for stripping paint from composite surfaces)
- Clean room (used for laying up composite material)



